

How To Adjust The Pressure Switch

When a voltmeter is available:

- 1 • Set voltmeter to " Ω " (while both probes are touching one another, voltmeter should beep to show there is continuity).
- 2 • Turn Pump 1 off.
- 3 • Do you have continuity on pressure switch?

If you have no continuity, go to step 4.

If you do have continuity, increase pressure switch setting by turning clockwise until voltmeter stops beeping. Then, increase another full turn.

- 4 • Turn Pump 1 on at low speed and wait a few minutes.

If (3) flashing dots do not appear, you have adjusted the pressure switch successfully.

If (3) flashing dots appear, decrease pressure switch setting by turning counter clockwise until voltmeter starts beeping (there is continuity). Then, decrease another 1/4 of turn. Turn pump off.

The (3) flashing dots should not appear (restart procedure if (3) flashing dots appear).

- 5 • When adjustment procedure is completed, apply Loctite 425 to the adjustment screw to secure it in place.

